



COATING FOREMAN INSPECTION

Customer : _____ Date Coated : _____
 Order Number : _____ Plant Location : _____
 Release Number : _____ Coating Spec. : _____
 Material Details : _____ Inspector : _____

Order Specifics: Thickness _____ Cutback _____ Material _____ Footage _____
 Stencil/ Tag _____
 Special Instructions _____

Incoming Material Inspection

Surface defects _____ Contamination _____
 Damage _____ Other _____
 Corrective action required _____

Blast Cleaning Inspection

Near white cleanliness (Nace 2, SSPC SP 10)

	Yes	No
Time _____	_____	_____
Time _____	_____	_____
Time _____	_____	_____
Time _____	_____	_____
Time _____	_____	_____
Time _____	_____	_____

Abrasive material used _____

Corrective action taken if any tests are no: _____

Powder Application Inspection

Batch Number _____ Age in months _____
 Manufacture date _____

Batch Number _____ Age in months _____
 Manufacture date _____

Batch Number _____ Age in months _____
 Manufacture date _____

Time from guns to 1st roller _____
 Time from guns to quench _____

Rust bloom? _____ Line speed _____

Holiday Inspection

In-line working _____ Manual working _____

Process Inspection

Line speed _____ Time to roller _____
 Time to quench _____

Equipment Inspection and comments

Conveyor handling _____

Abrasive Cleaning system _____

Induction Heating system _____

Powder application system _____

Induction heating system _____

Water quench system _____

Air compressors _____

Water coolers and circulation _____

Cranes _____

